



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5575-041
Job Sheet 171650

Accounting Job RD17-1046-01



Part No: D5575-041

Job Qty: 2 ea

Part Name: Deflector Assembly, Lower Cable Cutter



Part Weight: 0 lbs

Status: Scheduled

DAS
35
9-89

Priority: Medium

Job Created: 2/6/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 2/16/18

Description:

Note: D5575 REV: A5 IPP REV: A 18.02.02 NEW ISSUE DD VERF: JFS

Ship Via:

→ Rev. B 4/10/18

~~PRELIMINARY ISSUE~~

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea		2/15/18	0.00	0.00	Start Up Small Fab-4			MAY 09 2018
110	Small Fab	2 pcs		2/16/18	0.00	0.87	Small Fab-3			DAS 35
120	QC	2 pcs		2/16/18	0.00	0.00	QC5			35
130	Packaging	2 pcs		2/16/18	0.00	0.00	Packaging3-2			MAY 16 2018
140	QC21-SA	2 Ea		2/16/18	0.00	0.00	QC21			MAY 15 2018

Part Op Descriptions: 110 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598 BATCH: 598

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5575-1	Deflector, Lower Cable Cutter	2 (1 ea)	90-Start up Operation	504950
D5575-3	Break Away Tip, Lower Deflector	2 (1 ea)	90-Start up Operation	5048685
MS20470AD4-12	Rivet	4 Ea (2 ea)	90-Start up Operation	FM130297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5575-1	2	0	0
	D5575-3	2	0	0
	MS20470AD4-12	4	457	0

Part Specifications

Specifications could not be found.

Plex 2/6/18 1:25 PM Dart.lajeunesse.marie

~~POSITIVE RECALL~~
~~EFFECTIVE~~ FEB 06 2018
~~RELEASED~~ DATE

DAS
21
9-89

DAS
35
9-89

Approved
18/03/18

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐			
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Date : _____	Step #: _____	QTY Effective : _____	SI042) Approval ☐
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Description Work Order Deviation	Disposition

Completed By _____
I / Supervisor Verification _____

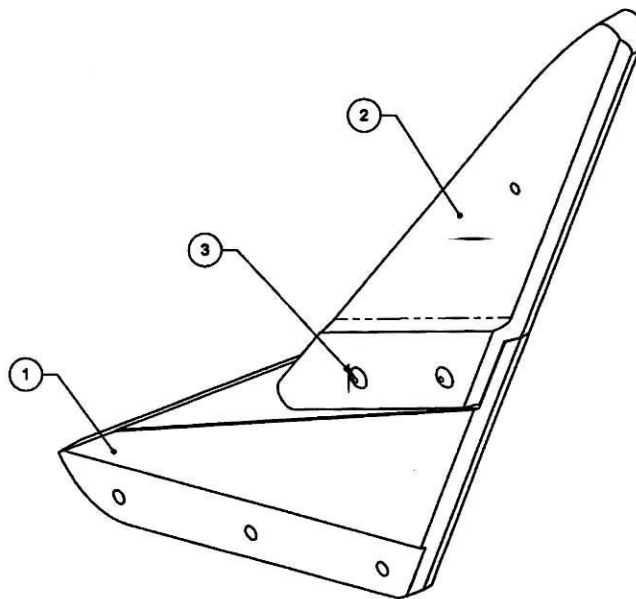
Container No: S069626
Part: D5575 - 041
Job No: 171650
Serial No/Batch: S069626
Revision: 8
Inspector: _____

Date: 06/09/18

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CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Root Cause		FAULT CATEGORY	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5575-041	DEFLECTOR ASSY, LOWER CABLE CUTTER
1	1	D5575-1	DEFLECTOR, UPPER, CABLE CUTTER
2	1	D5575-3	BREAK AWAY TIP, LOWER DEFLECTOR
3	2	MS20470AD4-12	RIVET, SOLID, PAN HEAD



D5575-041 DEFLECTOR ASSY, LOWER, CABLE CUTTER

Job# 171650

RELEASED

2018 FEB 28
(EJ 18-28)

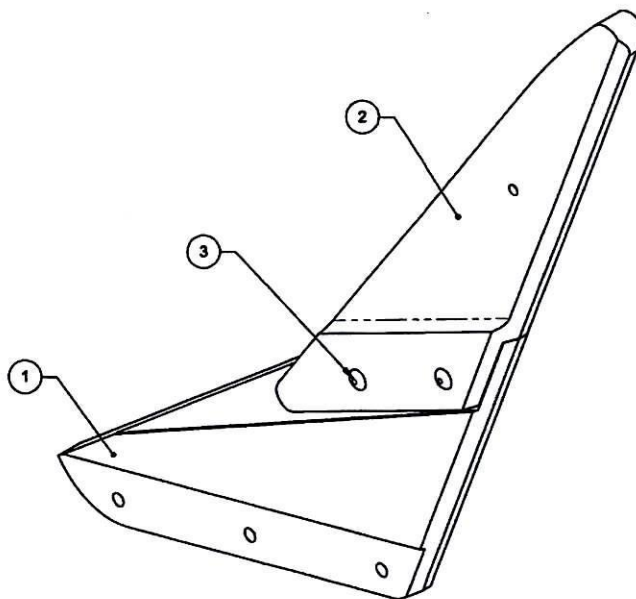
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044, 6.2
- 7) WEIGHT: 0.91 lbs

A		NEW ISSUE		CP	17.11.20
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC.		REV. A	
DRAWN	CP	EUGENE, OR			
CHECKED	RF	DRAWING NO.	D5575	SHEET 1 OF 3	
MFG. APPR.	JFS	TITLE		DEFLECTOR ASSY, LOWER CABLE CUTTER	SCALE
APPROVED	HS				NTS
DE APPR.	CP				
DATE	17.11.20				

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RELEASED

2018 APR 18
ECN 18-71

APPROVED

B	TYPE: "LOWER" WAS "UPPER"	CP	18.04.12
A	NEW ISSUE	CP	17.11.20
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	CP		
CHECKED	RF		
MFG. APPR.	JFS		
APPROVED	HS		
DE APPR.	CP		
DATE	18.04.12		

DART AEROSPACE USA, INC.
EUGENE, OR

DRAWING NO. **D5575** REV. B
SHEET 1 OF 3
TITLE **DEFLECTOR ASSY, LOWER CABLE CUTTER** SCALE NTS

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